Unification of Design Decisions on the Basis of Average Distribution of Probabilities and Introduction of Isolated Areas for Elements of Products Described by Structured Multiple Modules

Boris Bazrov, Mikhail Kheifets, and Nikolay Popok

Analytical approach to the design of technological complexes and preparation of production, taking into account self-organization of database structures and control procedures, is considered; the classification and coding of functional technological modules during their unification, which are the basis for modern methods of digital production preparation, are proposed.

Key words: technological complex, production preparation, unification, self-organization, technological module, coding

2019, Vol.22, No.3, pp.221 - 232

СПИСОК ЦИТИРУЕМОЙ ЛИТЕРАТУРЫ:

 <u>B.M. Bazrov</u>. Modular technology in mechanical engineering. (Mashinostroyeniye Pulisher), Moscow, 2001). (in Russian)
Контекст: ...[7-9].control and management are based on a commonMethods of automating preproduction, information space of a virtual enterprise thatwidely used in practice, are divided into threeintegrates distributed databases [1-3].large groups: typical parts and technologicalThe problem of saving resources, integrityprocesses, applications of component parts andand completeness of data comes to the fore whenstructural parametrization...Kheifets, and Nikolay PopokThe complexity of the method is due to(order, raw materials, equipment) and internalthe classification and unification of structural(design, serialization, production division) [1-3].components and technological functions relativeThe requirements for the construction ofto the selected range of parts...

...Subsystems that exchange information andpreparation of production [1-3].resources with the external environmentAs a result, classification followed byare opened; unification on the basis of determining theoptimal number of required configurations3...

...synergisticand adaptability requirements for technologicalapproach, it is first advisable to identify thecomplexes and technological preparation ofnumber of stable links in the information systemproduction [1-3].of technological preparation of production, The ratio of reliability-sustainability andsince they determine the number of elementsadaptability-evolution is a criterion that allowsand parameters chosen or assigned to formyou to decide on a rational structure ofrestrictive lists...

... is required to statistically and technological elements of parts, tools and process the data of the design and technological equipment for their production and control, as documentation of the enterprise [1-4]. well as instructions describing the use of tools and equipment...

... The mainwhen typing technological processes and creatingbearing surfaces are the surfaces by which the partgroup and modular technologies [1, 10, 20]... ...As a result, we obtain a graph, an exampledescription of the PD is proposed using a set ofof which is shown in Fig. 1.modules [1, 23].Consider the description of PD as an objectAs PD modules are take the module ofof operation...

2. <u>N.N. Popok</u>. Mobile reorganization of engineering production. (Tekhnoprint Publisher, Minsk, 2001). (in Russian)

Контекст: ...[7-9].control and management are based on a commonMethods of automating preproduction, information space of a virtual enterprise thatwidely used in practice, are divided into threeintegrates distributed databases [1-3].large groups: typical parts and technologicalThe problem of saving resources, integrityprocesses, applications of component parts and and completeness of data comes to the fore whenstructural parametrization... ...Kheifets, and Nikolay PopokThe complexity of the method is due to(order, raw materials, equipment) and internalthe classification and unification of structural(design, serialization, production division) [1-3].components and technological functions relativeThe requirements for the construction ofto the selected range of parts...

...Subsystems that exchange information andpreparation of production [1-3].resources with the external environmentAs a result, classification followed byare opened; unification on the basis of determining theoptimal number of required configurations3...

...synergisticand adaptability requirements for technologicalapproach, it is first advisable to identify thecomplexes and technological preparation ofnumber of stable links in the information systemproduction [1-3].of technological preparation of production, The ratio of reliability-sustainability andsince they determine the number of elementsadaptability-evolution is a criterion that allowsand parameters chosen or assigned to formyou to decide on a rational structure ofrestrictive lists...

... is required to statisticallyand technological elements of parts, tools andprocess the data of the design and technologicalequipment for their production and control, asdocumentation of the enterprise [1-4].well as instructions describing the use of tools andequipment...

... The graph nodesystemology of shaping surfaces and is used forcarries information about the characteristics of processing on CNC machines [2, 4]... ... It is advisable to reflect themovement of the guide lines includes elementscharacteristics of the nodes in tabular form of the methods considered and can be used inDepending on the level of detail of the descriptionall types of production[2-4]... 3. <u>M.L. Kheyfets</u> et al. Statistical analysis of structural elements and technological parameters of machine parts. (PGU Publisher, Novopolotsk, 2001). (in Russian)

Контекст: ...[7-9].control and management are based on a commonMethods of automating preproduction, information space of a virtual enterprise thatwidely used in practice, are divided into threeintegrates distributed databases [1-3].large groups: typical parts and technologicalThe problem of saving resources, integrityprocesses, applications of component parts and and completeness of data comes to the fore whenstructural parametrization... ...Kheifets, and Nikolay PopokThe complexity of the

method is due to(order, raw materials, equipment) and internalthe classification and unification of structural(design, serialization, production division) [1-3].components and technological functions relativeThe requirements for the construction ofto the selected range of parts...

...Subsystems that exchange information andpreparation of production [1-3].resources with the external environmentAs a result, classification followed byare opened; unification on the basis of determining theoptimal number of required configurations3...

...characteristics of objects? ? 0.and production processes within the wide rangeIn closed conditions, the subsystems in theof equipment, technologies and equipment usedprocess of evolution move to an equilibrium[3-9]...

...When choosing theas determining the optimal number of positionsnumber of restrictive lists and the numberin restrictive lists with the unification of objects of positions in them, it is advisable to and production processes [3,5,16].consider the relationship of conflicting reliabilityAccording to an integrated synergisticand adaptability requirements for technologicalapproach, it is first advisable to identify thecomplexes and technological... ...synergisticand adaptability requirements for technologicalapproach, it is first advisable to identify thecomplexes and technological preparation of number of stable links in the information systemproduction [1-3].of technological preparation of production, The ratio of reliability-sustainability and since they determine the number of elements adaptability-evolution is a criterion that allows and parameters chosen or assigned to formyou to decide on a rational structure of restrictive lists...

...is required to statisticallyand technological elements of parts, tools andprocess the data of the design and technologicalequipment for their production and control, asdocumentation of the enterprise [1-4].well as instructions describing the use of tools andequipment...

...PD, we use theclassified by form coding, coding of displacementscharacteristics of the graph numbers: elements, of generating and guiding lines, encoding oflevels, nodes, nodes at each level, and branches.forming and displacing of guide lines[3-5]. The edges of the graph indicate the coordinatingThe method of coding the form of typicaldimensions connecting the sets of parts bases, parts, constructive-technological elements is usedwhich are the main auxiliary bases...

... It is advisable to reflect themovement of the guide lines includes elementscharacteristics of the nodes in tabular form.of the methods considered and can be used inDepending on the level of detail of the descriptionall types of production[2-4]...

 Intellectual production: state and prospects of development. Eds. M.L. Kheyfets and B.P. Chemisova. (PGU Publisher, Novopolotsk, 2002). (in Russian)

Контекст: ... Introductionproduction [4-6]. Design and manufacture, exploitation andThe continuity of design-technological andmaintenance of products require, above all, anorganizational-economic decisions in preparationassessment of the reliability,...Situation in subsystems is non-equilibrium, and structures describing technological andwhen resources and information aboutoperational processes, is the basis of modernthem either increase or decrease.methods of computerization of production [4-6]. An integrated synergistic approach to theautomation of technological systems in thepreparation of multi-product production analyzes2...

....Synergistic approach to the[4-6, 16]:design of technological systems andproduction preparation1... ...production preparation and the subsystemsaccessories for the material flows, thecorresponding to them, i.e. to integrate bothtechnologist reduce it and a compromise iswork with customers and with suppliers [4-6].reached between design considerations andIn accordance with this, the construction oftechnological requirements for informationthe structure should include: classification, codingflows; and unification of the structural components ofparts, equipment, devices and tools for their2...

...replacing the probabilities of the states onmust have the ability to restructure theirthe small interval ?V p j or in a small volumestructure in a rational manner and manage both?V p: p j or p > p i or p [4-6].information and material flows depending on?1external conditions, i.e. self-organization [4-6, 16].p i =p j ?V ;(3)?VAs a result, the design of technologicalj=1complexes and production preparation is?advisable...

...interval ?V p j or in a small volumestructure in a rational manner and manage both?V p: p j or p > p i or p [4-6].information and material flows depending on?1external conditions, i.e. self-organization [4-6, 16].p i =p j ?V ;(3)?VAs a result, the design of technologicalj=1complexes and production preparation is?advisable to build in such a way that when1p =pdV.(4)analyzing information, the structure is self-?V?Vorganized in changing production conditionsAs a result, "coarse-grained" entropy... ...characteristics of objects? ? 0.and production processes within the wide rangeIn closed conditions, the subsystems in theof equipment, technologies and equipment usedprocess of evolution move to an equilibrium[3-9]... ...At the same time, of building a model, it is advisable to follow thethe introduction of new technologies requiressteps [4-6, 16]:consideration not only of all stages of the productНелинейные явления в сложных системах Т. 22, № 3, 2019 Unification of Design Decisions on the Basis of Average Distribution of Probabilities and Introductionof...

... These estimates are based on an[4-6, 16]. analysis of the linear relation (9) of the outputs of Automation of end-to-end design and the q(i) subsystem...

... is required to statistically and technological elements of parts, tools and process the data of the design and technological equipment for their production and control, as documentation of the enterprise [1-4]. well as instructions describing the use of tools and equipment...

...PD, we use theclassified by form coding, coding of displacementscharacteristics of the graph numbers: elements, of generating and guiding lines, encoding oflevels, nodes, nodes at each level, and branches.forming and displacing of guide lines[3-5]. The edges of the graph indicate the coordinatingThe method of coding the form of typicaldimensions connecting the sets of parts bases, parts, constructive-technological elements is usedwhich are the main auxiliary bases...

... The graph nodesystemology of shaping surfaces and is used forcarries information about the characteristics of processing on CNC machines [2, 4]... ... It is advisable to reflect themovement of the guide lines includes elementscharacteristics of the nodes in tabular form.of the methods considered and can be used inDepending on the level of detail of the descriptionall types of production[2-4]...

 N.A. Kusakin, V.S. Tochilo, M.L. Kheyfets. Quality management of motorplant repair enterprises. (PGU Publisher, Novopolotsk, 2009). (in Russian)

Контекст: ...Introductionproduction [4-6].Design and manufacture, exploitation andThe continuity of design-technological andmaintenance of products require, above all, anorganizational-economic decisions in preparationassessment of the reliability,...Situation in subsystems is non-equilibrium, and structures describing technological andwhen resources and information aboutoperational processes, is the basis of modernthem either increase or decrease.methods of computerization of production [4-6].An integrated synergistic approach to theautomation of technological systems in thepreparation of multi-product production analyzes2...

....Synergistic approach to the[4-6, 16]:design of technological systems andproduction preparation1... ...production preparation and the subsystemsaccessories for the material flows, thecorresponding to them, i.e. to integrate bothtechnologist reduce it and a compromise iswork with customers and with suppliers [4-6].reached between design considerations andIn accordance with this, the construction oftechnological requirements for informationthe structure should include: classification, codingflows; and unification of the structural components ofparts, equipment, devices and tools for their2...

...replacing the probabilities of the states onmust have the ability to restructure theirthe small interval ?V p j or in a small volumestructure in a rational manner and manage both?V p: p j or p > p i or p [4-6].information and material flows depending on?1external conditions, i.e. self-organization [4-6, 16].p i =p j ?V ;(3)?VAs a result, the design of technologicalj=1complexes and production preparation is?advisable...

...interval ?V p j or in a small volumestructure in a rational manner and manage both?V p: p j or p > p i or p [4-6].information and material flows depending on?1external conditions, i.e. self-organization [4-6, 16].p i =p j ?V ;(3)?VAs a result, the design of technologicalj=1complexes and production preparation is?advisable to build in such a way that when1p =pdV.(4)analyzing information, the structure is self-?V?Vorganized in changing production conditionsAs a result, "coarse-grained" entropy... ...characteristics of objects? ? 0.and production processes within the wide rangeIn closed conditions, the subsystems in theof equipment, technologies and equipment usedprocess of evolution move to an equilibrium[3-9]...

...At the same time, of building a model, it is advisable to follow thethe introduction of new technologies requiressteps [4-6, 16]:consideration not only of all stages of the productНелинейные явления в сложных системах Т. 22, № 3, 2019 Unification of Design Decisions on the Basis of Average Distribution of Probabilities and Introductionof...

... These estimates are based on an[4-6, 16]. analysis of the linear relation (9) of the outputs of Automation of end-to-end design and the q(i) subsystem...

...When choosing theas determining the optimal number of positionsnumber of restrictive lists and the numberin restrictive lists with the unification of objectsof positions in them, it is advisable toand production processes [3,5,16].consider the relationship of conflicting reliabilityAccording to an integrated synergisticand adaptability requirements for technologicalapproach, it is first advisable to identify thecomplexes and technological...

...technologicalare distinguished, and then they are limitedpreparation of production is the unification andto a certain number in the further applicationregulation of facilities and processes, which result[5,6, 16]...

...PD, we use theclassified by form coding, coding of displacementscharacteristics of the graph numbers: elements, of generating and guiding lines, encoding oflevels, nodes, nodes at each level, and branches.forming and displacing of guide lines[3-5]. The edges of the graph indicate the coordinatingThe method of coding the form of typicaldimensions connecting the sets of parts bases, parts, constructive-technological elements is usedwhich are the main auxiliary bases... Technological and operational methods to support machine quality. Ed. P.A. Vityaz. (Belaruskaja Navuka, Minsk, 2010). (in Russian)

Контекст: ... Introductionproduction [4-6]. Design and manufacture, exploitation and The continuity of design-technological andmaintenance of products require, above all, anorganizational-economic decisions in preparationassessment of the reliability,...Situation in subsystems is non-equilibrium, and structures describing technological andwhen resources and information aboutoperational processes, is the basis of modernthem either increase or decrease.methods of computerization of production [4-6]. An integrated synergistic approach to theautomation of technological systems in thepreparation of multi-product production analyzes2...

>Synergistic approach to the[4-6, 16]:design of technological systems andproduction preparation1... ...production preparation and the subsystemsaccessories for the material flows, thecorresponding to them, i.e. to integrate bothtechnologist reduce it and a compromise iswork with customers and with suppliers [4-6].reached between design considerations andIn accordance with this, the construction oftechnological requirements for informationthe structure should include: classification, codingflows; and unification of the structural components ofparts, equipment, devices and tools for their2...

...replacing the probabilities of the states onmust have the ability to restructure theirthe small interval ?V p j or in a small volumestructure in a rational manner and manage both?V p: p j or p > p i or p [4-6].information and material flows depending on?1external conditions, i.e. self-organization [4-6, 16].p i =p j ?V ;(3)?VAs a result, the design of technologicalj=1complexes and production preparation is?advisable...

...interval ?V p j or in a small volumestructure in a rational manner and manage both?V p: p j or p > p i or p [4-6].information and material flows depending on?1external conditions, i.e. self-organization [4-6, 16].p i =p j ?V ;(3)?VAs a result, the design of technologicalj=1complexes and production preparation is?advisable to build in such a way that when1p =pdV.(4)analyzing information, the structure is self-?V?Vorganized in changing production conditionsAs a result, "coarse-grained" entropy... ...According to the secondtechnological equipment [6, 16]...

...characteristics of objects? ? 0.and production processes within the wide rangeIn closed conditions, the subsystems in theof equipment, technologies and equipment usedprocess of evolution move to an equilibrium[3-9]...

...At the same time, of building a model, it is advisable to follow thethe introduction of new technologies requiressteps [4-6, 16]:consideration not only of all stages of the productНелинейные явления в сложных системах Т. 22, № 3, 2019 Unification of Design Decisions on the Basis of Average Distribution of Probabilities and Introductionof...

... These estimates are based on an[4-6, 16].analysis of the linear relation (9) of the outputs ofAutomation of end-to-end design andthe q(i) subsystem... ...technologicalare distinguished, and then they are limitedpreparation of production is the unification andto a certain number in the further applicationregulation of facilities and processes, which result[5,6, 16]...

7. <u>R. Light</u>, <u>D. Gossard. Modification of geometric models through</u> variational geometry. <u>CAD.</u> 14, 209-214 (1982).

Контекст: ...of products require, above all, anorganizationaleconomic decisions in preparationassessment of the reliability, adaptability andof production, exploitation and maintenance, efficiency of pre-production [7-9].control and management are based on a commonMethods of automating preproduction, information space of a virtual enterprise thatwidely used in practice, are divided into threeintegrates distributed databases... ...characteristics of objects? ? 0.and production processes within the wide rangeIn closed conditions, the subsystems in theof equipment, technologies and equipment usedprocess of evolution move to an equilibrium[3-9]...

- 8. <u>G. Spur</u>, <u>O. Kurz</u>. Weiterentwicklung des CAD System COMVAR. ZWP. 3, 130-135 (1982).
 - Контекст: ...of products require, above all, anorganizationaleconomic decisions in preparationassessment of the reliability, adaptability andof production, exploitation and maintenance, efficiency of pre-production [7-9].control and management are based on a commonMethods of automating preproduction, information space of a virtual enterprise thatwidely used in practice, are divided into threeintegrates distributed databases... ...characteristics of objects? ? 0.and production processes within the wide rangeIn closed conditions, the subsystems in theof equipment, technologies and equipment usedprocess of evolution move to an equilibrium[3-9]...
- 9. J. Gausemeier. Von CAD zu CIM. ZWF. 81, 467-472 (1986).
 - Контекст: ...of products require, above all, anorganizationaleconomic decisions in preparationassessment of the reliability, adaptability andof production, exploitation and maintenance, efficiency of pre-production [7-9].control and management are based on a commonMethods of automating preproduction, information space of a virtual enterprise thatwidely used in practice, are divided into threeintegrates distributed databases... ...characteristics of objects? ? 0.and production processes within the wide rangeIn closed conditions, the subsystems in theof equipment, technologies and equipment usedprocess of evolution move to an equilibrium[3-9]...
- 10. <u>S.P. Mitrofanov</u>, <u>YU.A. Gul'nov</u>, <u>D.D. Kulikov</u>. Automation of technological preparation of mass production. (Mashinostroyeniye Publisher, Moscow, 1974). (in Russian)

Контекст: ...groups: typical parts and technologicalThe problem of saving resources, integrityprocesses, applications of component parts andand completeness of data comes to the fore whenstructural parametrization [10-12].designing the structure of distributed databasesThe lack of flexibility in the method ofby minimizing to a rational number of positions intypical parts and technical processes, the highthe restrictive...

... The management of theprocesses based on their classification and codingreliability and adaptability of the system at the[10-12]...

... The mainwhen typing technological processes and creatingbearing surfaces are the surfaces by which the partgroup and modular technologies [1, 10, 20]...

- <u>V.V. Dubovskiy</u> The development of modern automation design methods for technological processes in mechanical engineering. (VNIITEMR, Moscow, 1987). (in Russian)
 - Контекст: ...groups: typical parts and technologicalThe problem of saving resources, integrityprocesses, applications of component parts andand completeness of data comes to the fore whenstructural parametrization [10-12].designing the structure of distributed databasesThe lack of flexibility in the method ofby minimizing to a rational number of positions intypical parts and technical processes, the highthe restrictive...

... The management of theprocesses based on their classification and codingreliability and adaptability of the system at the[10-12]...

- <u>V.A. Zagvozdkin</u>. Structurally parametric method for development of complex automated systems in mechanical engineering. (VNIITEMR, Moscow, 1989). (in Russian)
 - Контекст: ...groups: typical parts and technologicalThe problem of saving resources, integrityprocesses, applications of component parts and and completeness of data comes to the fore whenstructural parametrization [10-12].designing the structure of distributed databasesThe lack of flexibility in the method ofby minimizing to a rational number of positions intypical

parts and technical processes, the highthe restrictive...

... The management of theprocesses based on their classification and codingreliability and adaptability of the system at the[10-12]...

13. <u>H. Haken</u>. Information and Self-Organization. A Macroscopic Approach to Complex Systems. (Springer, Berlin, 1988).

Контекст: ...Classification andtechnological complexes and the preparationsubsequent unification according to constructive-of multi-product production determine antechnological and operational-functional featuresintegrated approach based on the synergisticallow reducing the number of parameters, concept [13, 14] and characterized by [15, 16]:simplifying the structuring of the objects andprocesses under consideration...

> ...A similardepartments of the enterprise in the courseformula describes the entropy H [13, 17]:of work;?4.Disequilibrium in the system is estimatedH = -*Kp j ln p j for discrete values*, (1)*j*=1*by the entropy*, which describes the amountof information per one message element.? +?Any spontaneous process... ...Disequilibriuminformation with the external environment, averaging of the probability distribution and theis a state in which the influx of informationintroduction of isolated areas - "reservoirs" - arecauses the system to be ordered [15, 16].used [13, 77]. An integrated synergistic approach shows The averaging of the probability production that in order to meet the requirements fordistribution over sufficiently small intervals andtechnological complexes... ...nomenclature of structural andcan be controlled by changing the numbertechnological elements of parts,

devices, tools, of subsystems, their elements and parametersequipment for their production and control, as[13,18]...

14. <u>P. Glansdorff</u>, <u>I. Prigogine</u>. Thermodynamic Theory of Structure, Stability and Fluctuations. (Wiley Interscience, London, 1971).

Контекст: ...Classification andtechnological complexes and the preparationsubsequent unification according to constructive-of multi-product production determine antechnological and operational-functional featuresintegrated approach based on the synergisticallow reducing the number of parameters, concept [13, 14] and characterized by [15, 16]:simplifying the structuring of the objects andprocesses under consideration... ...evolution of a system orsubsystem in time ? to a steady stationary state, The mutual influence of material andaccording to the Glensdorf-Prigogine theoreminformational flows of modern production, which[14], the following conditions are satisfied: d? ? Ois a complex self-organizing system, is cooperativefor evolution, d? = 0 for stationarity and d? ? Oin nature...

15. <u>Yu.L. Klimontovich</u>. About Synergetics without formulas. (Vyssh. shk., Minsk, 1986). (in Russian)

Контекст: ...multi-product production determine antechnological and operational-functional featuresintegrated approach based on the synergisticallow reducing the number of parameters, concept [13, 14] and characterized by [15, 16]:simplifying the structuring of the objects andprocesses under consideration... ...Disequilibriuminformation with the external environment, averaging of the probability distribution and theis a state in which the influx of informationintroduction of isolated areas - "reservoirs" - arecauses the system to be ordered [15, 16].used [13, 77].An integrated synergistic approach showsThe averaging of the probability productionthat in order to meet the requirements fordistribution over sufficiently small intervals andtechnological...

 <u>P.A. Vitiaz.</u>, <u>M.L. Kheifetz.</u>, <u>S.V. Koukhta</u>. Laser-Plasma Techniques in Computer-Controlled Manufacturing. (Belorusskayanauka, Minsk, 2011). (in Russian)

Контекст: ...multi-product production determine antechnological and operational-functional featuresintegrated approach based on the synergisticallow reducing the number of parameters, concept [13, 14] and characterized by [15, 16]:simplifying the structuring of the objects and processes under consideration... ...Synergistic approach to the[4-6, 16]:design of technological systems andproduction preparation1... ...I (R ON), when customer requests change; then since I = log 2 R a following holds I=3. The cooperativeness of processes, whichK In R, where K= log 2 e (for binary codingis manifested in the interrelation and system) [16].mutual coordination of counter materialInformation per character reads i=and information flows between functional? n-Kj=1 p j In p j, where p j is the relativemodules, as well as design, technological frequency...

...Disequilibriuminformation with the external environment, averaging of the probability distribution and theis a state in which the influx of informationintroduction of isolated areas - "reservoirs" - arecauses the system to be ordered [15, 16].used [13, 77].An integrated synergistic approach showsThe averaging of the probability productionthat in order to meet the requirements fordistribution over sufficiently small intervals andtechnological...

...interval ?V p j or in a small volumestructure in a rational manner and manage both?V p: p j or p > p i or p [4-6].information and material flows depending on?1external conditions, i.e. self-organization [4-6, 16].p i =p j ?V ;(3)?VAs a result, the design of technologicalj=1complexes and production preparation is?advisable to build in such a way that when1p =pdV.(4)analyzing information, the structure is self-?V?Vorganized in changing production conditionsAs a result, "coarse-grained" entropy... ...According to the secondtechnological equipment [6, 16]...

...At the same time, of building a model, it is advisable to follow thethe introduction of new technologies requiressteps [4-6, 16]:consideration not only of all stages of the productНелинейные явления в сложных системах Т. 22, № 3, 2019 Unification of Design Decisions on the Basis of Average Distribution of Probabilities and Introductionof...

... These estimates are based on an[4-6, 16]. analysis of the linear relation (9) of the outputs of Automation of end-to-end design and the q(i) subsystem...

...When choosing theas determining the optimal number of positionsnumber of restrictive lists and the numberin restrictive lists with the unification of objectsof positions in them, it is advisable toand production processes [3,5,16].consider the relationship of conflicting reliabilityAccording to an integrated synergisticand adaptability requirements for technologicalapproach, it is first advisable to identify thecomplexes and technological... ...technologicalare distinguished, and then they are limitedpreparation of production is the unification andto a certain number in the further applicationregulation of facilities and processes, which result[5,6, 16]...

17. <u>V. Ebeling</u>. The Formation of Structures in Irreversible Processes. (Mir, Moscow, 1979). [Russian translation]

Kohtekct: ... A similardepartments of the enterprise in the courseformula describes the entropy H [13, 17]:of work;?4.Disequilibrium in the system is estimatedH = -*Kp j ln p j for discrete values*, (1)*j*=1*by the entropy*, which describes the amountof information per one message element.? +?Any spontaneous process... ...[4-subsystems from one stationary state to6].another, as well as the stability andThe dissipation function ? is connected withconsistency of these processes in time.the production of entropy ? in time?by addiction[17-19]:In the process of forming the organizational? = T ? = T dH/d?, (7)structure of preproduction, the design of complexes, it is necessary to take intowhere T = 2E k / 3k B is the absolute temperatureaccount technical measures for the selection for material flows with the energy...

- 18. <u>H. Haken</u>. Synergetics. (Springer, Berlin, 1977).
 - **KOHTEKCT:** ...[4-subsystems from one stationary state to6].another, as well as the stability andThe dissipation function ? is connected withconsistency of these processes in time.the production of entropy ? in time?by addiction[17-19]:In the process of forming the organizational? = T ? = T dH/d?,(7)structure of preproduction, the design of complexes, it is necessary to take intowhere T = 2E k /3k B is the absolute

temperatureaccount technical measures for the selectionfor material flows with the energy... ...Elements of Products Described by Structured Multiple Modules225life cycle(from design, through production, tocan be considered using the limit central theoremoperation), but also all stages of making design,[18]...

...nomenclature of structural andcan be controlled by changing the numbertechnological elements of parts, devices, tools, of subsystems, their elements and parametersequipment for their production and control, as[13, 18]...

- 19. <u>G. Nicolis</u>, <u>I. Prigogine</u>. Self-Organization in Nonequilibrium Systems. From Dissipative Structures to Order Through Fluctuations. (Wiley, New York, 1977).
 - **KOHTEKCT:** ...[4-subsystems from one stationary state to6].another, as well as the stability andThe dissipation function ? is connected withconsistency of these processes in time.the production of entropy ? in time?by addiction[17-19]:In the process of forming the organizational? = T ? = T dH/d?, (7)structure of preproduction, the design of complexes, it is necessary to take intowhere T = 2E k / 3k B is the absolute temperatureaccount technical measures for the selectionfor material flows with the energy...
- 20. Flexible manufacturing coplexes. Eds. P.N. Belyanin, V.A. Leshchenko. (Mashinostroyeniye, Moscow, 1984). (in Russian)

Контекст: ... The mainwhen typing technological processes and creatingbearing surfaces are the surfaces by which the partgroup and modular technologies [1, 10, 20]...

21. Theoretical foundations of the design of technological complexes. Eds. A.M. Rusetskiy, P.A. Vityaz', M.L. Kheyfets iet al. (Belarus. navuka, Minsk, 2012). (in Russian)

Контекст: ...structureminimize duplication in the creation of newof the PD: the composition of the elements, designs and effectively develop technologies forits structure, dimensional, accuracy, strength, their manufacture [21, 22].hardness and other relationships between theTo solve these problems, it is necessary, first, elements of PD, affecting the formation of outputto obtain information on the characteristics of indicators of PD.product designs (PD)...

22. Design and equipment of technological complexes. Eds. A.M. Rusetskiy, P.A. Vityaz', M.L. Kheyfets et al. (Belarus. navuka, Minsk, 2014). (in Russian)

KOHTEKCT: ...structureminimize duplication in the creation of newof the PD: the composition of the elements, designs and effectively develop technologies forits structure, dimensional, accuracy, strength, their manufacture [21, 22].hardness and other relationships between theTo solve these problems, it is necessary, first, elements of PD, affecting the formation of outputto obtain information on the characteristics of indicators of PD.product designs (PD)...

23. <u>B.M. Bazrov</u>. The modular principle of building up machine equipment. <u>Vestnik mashinostroyeniya</u>. 11, 51-53 (2011). (in Russian)

Контекст: ...As a result, we obtain a graph, an exampledescription of the PD is proposed using a set ofof which is shown in Fig. 1.modules [1, 23].Consider the description of PD as an objectAs PD modules are take the module ofof operation...